

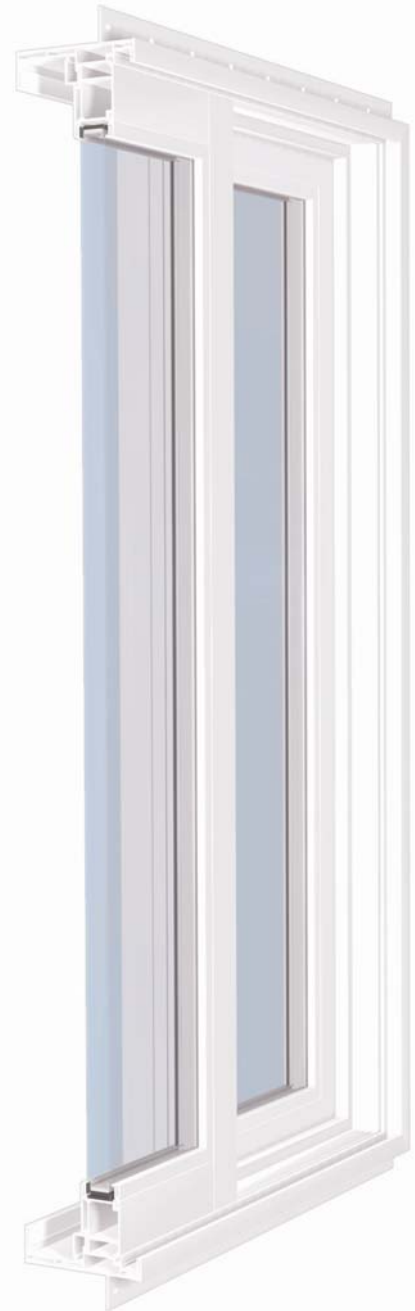
# VPD Series



## Vinyl Patio Doors

### STANDARD FEATURES

1. 4-7/8" Fusion Welded PVC Frame  
Provides a lifetime of stable security
2. Fusion Welded Operating Panel  
Strong and energy-efficient
3. 3/4" Insulated Glass  
Double paned to reduce energy costs
4. Full Interlock  
Keeps out drafts and the elements
5. Reinforced Vertical Rails  
Prevent warping & twisting of door
6. Tandem Steel Rollers  
Always operate smoothly
7. Color Matched Handle Set  
won't deteriorate or discolor
8. Impact Resistant Threshold  
Stop air and water infiltration
9. Field Reversible  
Fiberglass mesh keeps pests out.



### OPTIONAL FEATURES

Tan Color	Heavy Duty Screen
IntelliGlass Low E Glass	Foot Bolt
Integral Nailing Fin	3 Panel Models
Brass Handle	Integral Transom Models
Keyed Lock	Fixed Panels

### PERFORMANCE VALUES

Operating Force	10 lbs.
Air Infiltration	.10 cfm / ft <sup>2</sup>
Water Resistance	5.25 psf
Structural Test Pressure	52.5 psf
Deglazing	passed
Forced Entry Resistance	passed
Clear U-Value	.48
IntelliGlass LE U-Value	.29

Series 900 windows with any IntelliGlass High Performance Glazing package meet ENERGY STAR requirements for all areas of the USA.

